

Please amend the claims to read:

1. (Amended) A yoke component comprising a low carbon steel configured as a magnetic circuit of a voice coil motor for a hard disk drive, wherein said yoke component has a finely machined portion, said finely machined portion being a through hole, a threaded hole, ~~a recess,~~ or a bend, and wherein there is no burr of 0.1 mm or greater in thickness on any ridge line of said finely machined portion of said yoke component.

6. (Amended) A voice coil motor for a hard disk drive, comprising: a yoke component, made from a low carbon steel, configured as a magnetic circuit of said voice coil motor, wherein said yoke component has on any ridge line of a finely machined portion thereof no burr of 0.1 mm or greater in thickness.

Please add the following new claims:

--8. The yoke component of claim 1, wherein said ridge line of a finely machined portion is a ridge line of a through hole having a diameter of 10 mm or less, a threaded hole having a diameter of 10 mm or less, a recess having a diameter of 10 mm or less, or a bend having a radius of curvature of 5 mm or less.--

--9. The voice coil motor of claim 6, wherein said ridge line of a finely machined portion is a ridge line of a through hole having a diameter of 10 mm or less, a threaded hole having a diameter of 10 mm or less, a recess having a diameter of 10 mm or less, or a bend having a radius of curvature of 5 mm or less.--

--10. A yoke component comprising a low carbon steel configured as a magnetic circuit of a voice coil motor for a hard disk drive, wherein said yoke component has no burr on any ridge line of a finely machined portion thereof.--

--11. A voice coil motor for a hard disk drive, comprising: a yoke component, made from a low carbon steel, configured as a magnetic circuit of said voice coil motor, wherein said yoke component has no burr on any ridge line of a finely machined portion thereof.--

--12. The yoke component of claim 10, wherein said ridge line of a finely machined portion is a ridge line of a through hole having a diameter of 10 mm or less, a threaded hole having a diameter of 10 mm or less, a recess having a diameter of 10 mm or less, or a bend having a radius of curvature of 5 mm or less.--

(b) --13. The voice coil motor of claim 11, wherein said ridge line of a finely machined portion is a ridge line of a through hole having a diameter of 10 mm or less, a threaded hole having a diameter of 10 mm or less, a recess having a diameter of 10 mm or less, or a bend having a radius of curvature of 5 mm or less.--

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Attached hereto is a marked-up version showing the changes made to the application by this Amendment.